



SHOP COPY

RELEASED FOR PROD.  
DATE: 9/28/06 INT. DEW  
11/5/09 BR

269 A 9228  
KIT C

Notes:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. RIVET PER HP 3-0
3. BLACK OXIDE -3 & .5 PER HP4-50 BEFORE RIVETING
4. DIAL READING OF 12 IN. RADIALLY ORIENTED  
TORQUE WRENCH IS 22 TO 33 FT. LBS

REDUCED SIZE PRINT

REQD	PART NO.	REQD	PART NO.	NAME	SIZE	DESCRIPTION	SPECIFICATION
ASSEMBLY OFF.							
				UNLESS OTHERWISE SPECIFIED	DRWNS. DIA. & FLD.	LIST OF MATERIAL	
				DIMENSIONAL TOLERANCES	CHK'D. <i>9/27/06</i>		
				3 PLACES DECIMAL $\pm .010$	<i>1-10</i>		
				2 PLACES DECIMAL $\pm .001$	<i>1-10</i>		
				ANGULAR $\pm 0^{\circ}30'$	<i>1-10</i>		
				DIMENSIONS TO BE MET	APP'D.		
				BEFORE PLATING	APP'D/ Y.		
				ALL PLATED SURFACES	APP'D/ C.		
				CORNER RADIUS DO ON C	APP'D/ C.		
				EDGES AND SPOT FACES OF	APP'D/ C.		
				1251 DIA. OR LESS - .250	APP'D/ C.		
				RADIUS ON GREATER THAN	APP'D		
				1250 DIA.	APP'D	SCALE FULL	CONF 07771-1 SET 1 OF 1
NEXT ASSY USED ON		NEXT ASSY. TIME ASSY		WRENCH - 269A1306 NUT INSTALLATION			
APPLICATION		QTY REQD		HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA			
				269A 9228			